

Date: Monday, 5/1/2006 4:23:44 PM  
 User: Kim Johnston

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: JET TUBE		
Job Number	: 26917		Part Number	: D2409		
Estimate Number	: 10472		Drawing Number	: D2409 REV. A		
P.O. Number	: N/A		Project Number	: N/A		
This Issue	: 5/1/2006	S.O. No. : N/A	Drawing Revision	: A		
Prsht Rev.	: NC		Material	: N/A		
First Issue	: N/A		Due Date	: 6/30/2006		
Previous Run	: N/A		Qty:	2	Um:	Each
Written By	: See JF COMMENT Below					
Checked & Approved By	: JF 06.05.02					
Comment	: Est: C 08.04.14 Reformat; Incorporated D2292; D2375-3-08-106; D2403 - D2417 KJ/RF					

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M6061T6T0500W035	6061-T6 Tube .500 x .035W
Comment: Qty.: 1.6666 f(s)/Unit Total : 3.3332 f(s) 6061-T6 Tube 0.50 x .035W Material: 6061-T6 (0.50" OD x 0.035") wall seamless tubing (M6061T6T0.500W.035) Batch: <u>14692</u> FF 06-06-07 2		
2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
Comment: SMALL & MEDIUM FAB RESOURCE 1 1- Cut as per template D2409T1 2- Deburr 3- Bend as per template D2409T2 & Dwg D2409 Identify as D2409 FF 06-06-07 2		
3.0	QC5	INSPECT WORK TO CURRENT STEP
		 <i>6/6/07 (2)</i>
Comment: INSPECT WORK TO CURRENT STEP		
4.0	PACKAGING 1	PACKAGING RESOURCE #1
Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <u>5743</u> FF 06/08 (2)		
5.0	DC	DOCUMENT CONTROL
Comment: DOCUMENT CONTROL Inspection Level 21		
		<i>06/08/08 (2)</i>
		<i>10/08/08 (2)</i>

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

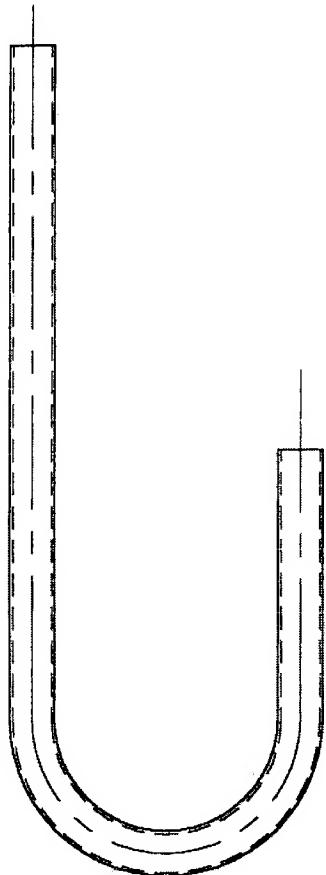
Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

**DART**

PREPARED		DART AERO ACCESSORIES INC VICTORIA INTERNATIONAL AIRPORT, CANADA	
B. Williams		REV. A	
CHECKED <i>BW</i>	APPROVED <i>BW</i>	SHEET 1 OF 1	
DATE Apr. 6, 1995		TITLE JET TUBE	SCALE 1:2

**RELEASED**  
96/09/10 BW

MATERIAL: 0.50 OD 0.035 WALL AL  
BEND PER TEMPLATE TD2409

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 26917